Appl. No. 10/811,124 Amdt. dated Nov. 7, 2005 Reply to Office action of Aug. 11, 2005

Listing of the Claims:

1. (currently amended) An integrated circuit having copper interconnecting metallization protected by a first overcoat layer, portions of said metallization exposed in a window opened through the thickness of said first overcoat layer, comprising:

a patterned conductive barrier layer positioned on said exposed portion of said copper metallization and on portions of said first overcoat layer surrounding said window;

a bondable metal layer positioned on said barrier layer, the thickness of said bondable layer suitable for wire bonding; and

a second overcoat layer <u>disposed on the integrated circuit having an opening</u>
exposing the bondable metal layer and a portion of the first overcoat layer. the
<a href="mailto:surface-of-said-second-overcoat-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-window-is-at-or-above-the-surface-of-said-bondable-layer-at-the-edge-of-said-bondable-laye

- 2. (original) The circuit according to Claim 1 wherein said first overcoat thickness is from about 0.6 to 1.5 μm.
- 3. (original) The circuit according to Claim 1 wherein said first overcoat comprises one or more layers of silicon nitride, silicon oxynitride, silicon dioxide, silicon carbide, or other moisture-retaining compounds.
- (original) The circuit according to Claim 1 wherein said barrier layer comprises tantalum nitride.
- 5. (original) The circuit according to Claim 1 wherein said barrier layer is selected from a group consisting of tantalum, titanium, tungsten, molybdenum, chromium, vanadium, alloys thereof, stacks thereof, and chemical compounds thereof.
- 6. (original) The circuit according to Claim 1 wherein said barrier layer has a thickness between about 0.02 and 0.03 µm.

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- 7. (original) The circuit according to Claim 1 wherein said bondable metal is aluminum or an aluminum alloy.
- 8. (original) The circuit according to Claim 1 wherein said bondable metal layer has a thickness suitable for wire bonding.
- 9. (original) The circuit according to Claim 8 wherein said bondable metal layer has a thickness between about 0.4 and 1.4 μ m.
- 10. (currently amended) The circuit according to Claim 1 further comprising a ball bond attached to said-plug the bondable layer.
- 11. (original) The circuit according to Claim 1 wherein said barrier and bondable metal layers overlap between about 0.1 and 0.3 µm over said surrounding portions of said first overcoat layer.
- 12. (original) The circuit according to Claim 1 wherein said second overcoat layer is an organic material selected from a group consisting of polyimide, benzocyclobutene, and related polymeric compounds.
- 13. (original) The circuit according to Claim 1 wherein said second overcoat layer has a thickness between about 0.5 and 5.0 μm.
- 14. (original) The circuit according to Claim 1 further comprising a distance separating the edge of said second overcoat and the edge of said combined barrier and bondable metal layers.
- 15. (original) The circuit according to Claim 14 wherein said distance is between about 3 and 6 μm .
- 16. (currently amended) A wafer-level method of fabricating a metal structure for a contact pad of an integrated circuit having copper interconnecting metallization protected by a first overcoat layer including insulating silicon compounds, comprising the steps of:

opening a window through the thickness of said first overcoat layer to expose portions of said copper metallization;

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depositing a barrier metal layer over said wafer to cover said exposed copper metallization and first overcoat surface;

depositing a bondable metal layer over said barrier layer in a thickness sufficient to fill said overcoat window and to enable wire ball bonding;

patterning both said deposited metal layers so that only the layer portions inside the window and over a first overcoat area close to the window perimeter remain; depositing a second, organic, light-sensitive overcoat layer over said wafer; and patterning the second overcoat to open a window through the thickness of the second overcoat layer to expose a portion of the first overcoat and the bondable metal layer.

-so that the surface of said second overcoat at the edge of said window is at or above the surface of said bendable layer; and selectively removing said second overcoat layer from said bendable metal layer to expose said bendable metal for the process of wire bending.

17-18. (canceled)

- 19. (original) The method according to Claim 16 wherein said step of depositing said second overcoat layer comprises a spin-on process.
- 20. (original) The method according to Claim 16 said second overcoat is an organic material selected from a group consisting of polyimide, benzocyclobutene, and related polymeric compounds.